

Test Report 測試報告

Applicant 申請廠商: Jiun Yo Co., Ltd.

俊侑股份有限公司 No. 18, Zili 3rd Rd.,

Nantou City, Nantou County 540029,

Taiwan (R.O.C.)

南投縣南投市自立三路 18號

Number 報告號碼 : TWNC01070746S1

Issue Date 報告發行日期 : May 27, 2022

This is to supersede

Report No. TWNC01070746

Dated Apr 08, 2022

此份報告取代報告號碼 TWNC01070746

日期 2022 年 4 月 8 日

Sample Description 樣品敘述:

One (1) Group of Submitted Samples Said To Be:

壹(一)件所送檢樣品據指(各)為:

Name of Sample : PE 空白咖啡杯 8ozL

樣品名稱

Item No. : 冷飲杯 Cold Drink Cup: 360cc-80, 400ccA1, 500cc, 660ccA, 600cc(20oz), 960cc(32oz)

型號 咖啡杯 Coffee Cup: 4ozA, 4oz 手把杯, 8ozL, 8oz-90, 10ozA, 12ozA, 16oz, 16ozL, 20oz,

22oz, 24oz, 24ozA

茶飲杯 Tea Cup: 50cc(2.5oz), 205cc(7oz), 270cc, 270ccA

手把杯 Hand Grip Hot Cup: 6.5oz, 8oz

雙層咖啡杯 Double Wall Coffee Cup: 8ozL, 12ozA1, 16oz, 20oz

冰淇淋杯 Ice Cream Cup: 4ozY, 160cc, 160ccA 爆米花桶 Popcom Bucket: 32oz, 46oz, 85oz, 170oz 炸雞桶 Chicken Bucket: 85oz, 130oz, 170oz 沙拉杯 Salad Bowl: 26oz, 32oz, 40oz 焗烤杯 Baking Cup PA400A, 600cc, 900cc

湯杯 Soup Cup: 260ccA1, 260ccA2, 260ccC5, 260ccC5A, 320ccA, 390ccH1, 390ccS, 520cc, 520ccS1, 750cc, 780cc, 850ccA, 1000cc, 1100cc, 6ozS, 6ozS1, 8ozS, 8ozS1, 10ozS1, 12ozS, 16ozS1, 24ozS, 30ozS, 32ozS

16ozS1, 24ozS, 30ozS, 32oz 黑輪杯 Soup Cup: 510ccA 薯條倉 Fries Cup: 12ozF

Country of Origin : Taiwan 原產地 台灣

樣品收到日期

Date Test Started : Mar 30, 2022

開始測試日期

Test Conducted 測試內容:

Tests were conducted by applicant's request, for details please refer to attached pages.

依據客戶要求執行測試,結果請參考附頁。

Authorized By 審核者:

On behalf of Intertek Testing Services

Taiwan Limited

全國公證檢驗股份有限公司

Matt Wang 王政雄

Director 協理

Signed by 報告簽署人:

Thomas Chou 周世民 Manager 經理

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Test Conducted 測試內容:

1. Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages 塑膠類食品器具容器包裝之耐熱溫度符合性

Method 檢驗方法 : MOHW Food No. 1061902219 Announcement (11/13/2017) Methods of Test for Labeling Conformance of Heat Tolerance of Plastic Food Utensils, Containers and Packages (MOHWU0023.02). (The application scope of test method was expanded by laboratory to conduct testing to the sample matrix. It was not within the certification scope of TFDA.) 衛生福利部 106年 11月 13日衛授食字第 1061902219 號公告修正塑膠類食品器具容器包裝 之耐熱溫度標示符合性試驗方法(MOHWU0023.02)。(實驗室擴充原方法適用基質,非屬食 藥署該項認證範圍。)

Result 檢驗結果

> Test Item Result 檢驗項目 檢出結果 (1)Heat Resistance Test

耐熱試驗 No change of functionality and color. (95 °C → 1 hr) 功能性未受影響,無變褪色 (95℃,1小時)

As requested by applicant, the test was conducted only on components listed in this report. Other components were not tested.

依據客戶要求,僅測試列於此份報告的測試部位,其餘部位並未執行。









Test Conducted 測試內容:

Analysis of Food Utensils, Containers and Packages - Paper (those in which the portion 2. directly in contact

with food is plastics / Plastics was listed in Table (2) Requirements for plastics of Sanitation Standard for

Food Utensils, Containers and Packages

食品器具容器包裝檢測 - 紙類(其內部材質與內容物直接接觸之部分爲塑膠類者/塑膠材質 列於食品器具容器包裝衛生標準表二)

Method

: Fluorescent brightening agent

檢驗方法

螢光增白劑

MOHW Food No. 1021950329 Announcement (9/6/2013) Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Coated Paper Products (MOHWU0012.01).

衛生福利部 102 年 9 月 6 日部授食字第 1021950329 號公告修正食品器具、容器、包裝檢驗 方法 - 塑膠淋膜紙類製品之檢驗(MOHWU0012.01)。

Lead (Pb) / Cadmium (Cd)

鉛含量/鎘含量

MOHW Food No. 1071901780 Announcement (9/17/2018) Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Plastic Products (MOHWU0008.03). (The application scope of test method was expanded by laboratory to conduct testing to the sample matrix. It was not within the certification scope of TFDA.) 衛生福利部 107 年 9 月 17 日衛授食字第 1071901780 號公告修正食品器具、容器、包裝檢 驗方法 - 聚乙烯塑膠類之檢驗(MOHWU0008.03)。(實驗室擴充原方法適用基質,非屬食藥 署該項認證範圍。)

Consumption of Potassium Permanganate / Heavy Metals (as Pb) / Residues after Evaporation

高錳酸鉀消耗量/重金屬(以 Pb 計)/蒸發殘渣

MOHW Food No. 1071901780 Announcement (9/17/2018) Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Plastic Products (MOHWU0008.03).

衛生福利部 107 年 9 月 17 日衛授食字第 1071901780 號公告修正食品器具、容器、包裝檢 驗方法 - 聚乙烯塑膠類之檢驗(MOHWU0008.03)。

Migration of Phthalates

溶出塑化劑

MOHW Food No. 1071901983 Announcement (10/4/2018) Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Products (MOHWU0028.04). 衛生福利部 107 年 10 月 4 日衛授食字第 1071901983 號公告修正食品器具、容器、包裝檢 驗方法 - 塑膠類之檢驗(MOHWU0028.04)。(

Phthalates

With reference to CNS 15138-1 (6/14/2012) - Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry.

參考 CNS 15138-1 (101 年 6 月 14 日) - 塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第 1 部: 氣相層析質譜法。









Test Conducted 測試內容:

Analysis of Food Utensils, Containers and Packages - Paper (those in which the portion 2. directly in contact with food is plastics / Plastics was listed in Table (2) Requirements for plastics of Sanitation Standard for Food Utensils, Containers and Packages 食品器具容器包裝檢測 - 紙類(其內部材質與內容物直接接觸之部分爲塑膠類者/塑膠材質 列於食品器具容器包裝衛生標準表二)

Result

檢驗結果

| Test Item 檢驗項目 | Unit 單位 | Limit of quantitation 定量極限 | Result 檢出値 <u>(1)</u> |
|------------------------------------------------------------|------------|----------------------------------|-----------------------------|
| Material Test 材質試驗 | | | (1) |
| Lead (Pb) 鉛含量 | ppm | 5 | Not detected 未檢出 |
| Cadmium (Cd) 鎘含量 | ppm | 0.5 | Not detected 未檢出 |
| Di(2-ethylhexyl) Phthalate (DEHP) 鄰苯二甲酸二(2-乙基己基)酯(DEHP) | % | 0.003 | Not detected 未檢出 |
| Di-n-octyl Phthalate (DNOP) 鄰苯二甲酸二正辛酯(DNOP) | % | 0.003 | Not detected 未檢出 |
| Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯(DBP) | % | 0.003 | Not detected 未檢出 |
| Benzylbutyl Phthalate (BBP) 鄰苯二甲酸丁苯甲酯(BBP) | % | 0.003 | Not detected 未檢出 |
| Diisodecyl Phthalate (DIDP) 鄰苯二甲酸二異癸酯(DIDP) | % | 0.003 | Not detected 未檢出 |
| Diisononyl Phthalate (DINP) 鄰苯二甲酸二異壬酯(DINP) | % | 0.003 | Not detected 未檢出 |
| Dimethyl Phthalate (DMP) 鄰苯二甲酸二甲酯(DMP) | % | 0.003 | Not detected 未檢出 |
| Diethyl Phthalate (DEP) 鄰苯二甲酸二乙酯(DEP) | % | 0.003 | Not detected 未檢出 |

| Test Item 檢驗項目 | Unit 單位 | Limit of quantitation 定量極限 | Result 檢出値 (1) | Limit [#] 限値 |
|-------------------------------------------------------------------|------------|----------------------------------|----------------------|--------------------------|
| Material Test 材質試驗 | | | | |
| Fluorescent brightening agent (Direct observation 螢光增白劑(直接觀察法) | | | Not detected 未檢出 | Not detected 不得檢出 |







Test Conducted 測試內容:

2. Analysis of Food Utensils, Containers and Packages - Paper (those in which the portion directly in contact with food is plastics / Plastics was listed in Table (2) Requirements for plastics of Sanitation Standard for Food Utensils, Containers and Packages 食品器且容器包裝檢測 - 紙類(其內部材質與內容物直接接觸之部分爲朔膠類者/朔膠材質

食品器具容器包裝檢測 - 紙類(其內部材質與內容物直接接觸之部分爲塑膠類者/塑膠材質 列於食品器具容器包裝衛生標準表二)

Result 檢驗結果

| Test Item 檢驗項目 | Unit 單位 | Limit of quantitation 定量極限 | Result 檢出值 | Limit [#] 限値 |
|----------------------------------------|------------|----------------------------|---------------|--------------------------|
| Migration Test 溶出試驗 | | | <u>(2)</u> | |
| Consumption of Potassium | | | | |
| Permanganate | | | | |
| 高錳酸鉀消耗量 | ppm | 0.2 | 0.6 | 10 |
| (Water, 60°C, 30 min) | ppiii | 0.2 | 0.0 | 10 |
| (水、60℃、30分鐘) | | | | |
| Heavy Metals (as Pb) | | | | |
| 重金屬(以 Pb 計) | | _ | | |
| (4% Acetic Acid, 60°C, 30 min) | ppm | 1 | < 1 | 1 |
| (4% 醋酸、60℃、30分鐘) | | | | |
| Residues after Evaporation (pH>5) | | | | |
| 蒸發殘渣(pH>5) | | _ | Not detected | 20 |
| (Water, 60°C, 30 min) | ppm | 1 | 未檢出 | 30 |
| (水、60℃、30分鐘) | | | | |
| Residues after Evaporation (pH≤5) | | | | |
| 蒸發殘渣(pH≤5) | nnm | 1 | 3 | 30 |
| (4% Acetic Acid, 60°C, 30 min) | ppm | 1 | 3 | 30 |
| (4% 醋酸、60℃、30 分鐘) | | | | |
| Residues after Evaporation | | | | |
| (Oils and Fatty Foods) | | | Not detected | |
| 蒸發殘渣(油脂/脂肪性食品) | ppm | 1 | 未檢出 | 150 |
| (n-Heptane, 25°C, 1 hour) | | | 小煤山 | |
| (正庚烷、25℃、1小時) | | | | |
| Residues after Evaporation | | | | |
| (Alcoholic Beverages) | | | | |
| 蒸發殘渣(酒類) | ppm | 1 | 2 | 30 |
| (20% Alcohol, 60°C, 30 min) | | | | |
| (20%酒精、60℃、30分鐘) | | | | |
| Di(2-ethylhexyl) Phthalate (DEHP) | | | | |
| 鄰苯二甲酸二(2-乙基己基)酯(DEHP) | ppm | 0.05 | Not detected | 1.5 |
| (n-Heptane, 25°C, 1 hour) | PPIII | 0.03 | 未檢出 | 1.5 |
| (正庚烷、 25℃、1 小時) | | | | |







Test Conducted 測試內容:

2. Analysis of Food Utensils, Containers and Packages - Paper (those in which the portion directly in contact with food is plastics / Plastics was listed in Table (2) Requirements for plastics of Sanitation Standard for Food Utensils, Containers and Packages 食品器具容器包裝檢測 - 紙類(其內部材質與內容物直接接觸之部分爲塑膠類者/塑膠材質 列於食品器具容器包裝衛生標準表二)

Result 檢驗結果

| Test Item 檢驗項目 | Unit 單位 | Limit of quantitation 定量極限 | Result 檢出値 (2) | Limit [#] 限值 |
|----------------------------------------------------------------------------------------------------|------------|----------------------------------|----------------------|--------------------------|
| Migration Test 溶出試驗 | | | <u>(2)</u> | |
| Dibutyl Phthalate (DBP) 鄰苯二甲酸二丁酯(DBP) (n-Heptane, 25°C, 1 hour) (正庚烷、25°C、1 小時) | ppm | 0.05 | Not detected 未檢出 | 0.3 |
| Benzyl Butyl Phthalate (BBP) 鄰苯二甲酸丁苯甲酯(BBP) (n-Heptane, 25°C, 1 hour) (正庚烷、25°C、1 小時) | ppm | 0.05 | Not detected 未檢出 | 30 |
| Di-(Iso-Nonyl) Phthalate (DINP) 鄰苯二甲酸二異壬酯(DINP) (n-Heptane, 25°C, 1 hour) (正庚烷、25°C、1 小時) | ppm | 0.5 | Not detected 未檢出 | 9 |
| Di-(Iso-Decyl) Phthalate (DIDP) 鄰苯二甲酸二異癸酯(DIDP) (n-Heptane, 25℃, 1 hour) (正庚烷、 25℃、1 小時) | ppm | 0.5 | Not detected 未檢出 | 9 |
| Bis(2-ethylhexyl) Adipate (DEHA) 己二酸二辛酯(DEHA) (n-Heptane, 25°C, 1 hour) (正庚烷、25°C、1 小時) | ppm | 0.05 | Not detected 未檢出 | 18 |

[:] As per MOHW Food No. 1021350146 Announcement (8/20/2013) - Sanitation Standard for Food Utensils, Containers and Packages.

依據衛生福利部 102 年 8 月 20 日部授食字第 1021350146 號公告「食品器具容器包裝衛生標準」

CNS: Chinese National Standards 中華民國國家標準

As requested by applicant, the test was conducted only on components listed in this report. Other components were not tested.

依據客戶要求,僅測試列於此份報告的測試部位,其餘部位並未執行。

Tested Components 測試部位:

- (1) White paper cup with plastic film 白色紙杯含淋膜
- (2) Transparent plastic film (food contact surface) 透明塑膠淋膜 (與食物接觸面)

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Sample photo 樣品照片:





















Sample photo 樣品照片:





Photo was provided by applicant 照片由申請人提供

















Sample photo 樣品照片:











Revision Notes 修改註記:

- 1. Intertek Testing Services report number TWNC01070746, issue date Apr 08, 2022, has been superseded by a revised Intertek Testing Services Report Number TWNC0107074651.

 Intertek Testing Services 報告號碼 TWNC0107074651,發行日期 Apr 08, 2022,已被 Intertek Testing Services 報告號碼 TWNC0107074651 取代並註銷。
- Revised Contents 修改內容

Page 8, revised sample photo. 頁碼 8, 修正樣品照片。

End of Report 結束

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